

Product information

Mipa WBC Beispritzlack is a system component for the mixing system Mipa WBC to assure a seamless fading out of WBC base coats during the blending process. Mipa WBC Beispritzlack can be applied also to the repair area (filler). Especially for silver colours, little scratches and grinding grooves in the transition zone can be therefore smoothed out. Dries completely colourless and assures a homogeneous transition zone. By using WBC Beispritzlack the shade and the flop of the vehicle can be better assessed particularly in case of silver colours.

Colour	Colourless		
Mixing ratio	undiluted ready for spraying		
Thinner	-		
Spraying viscosity 20° C	15 - 16 s 4 mm DIN		
Application	spraying pressure		Spraying operation
HVLP	2,0 bar	1,2 - 1,3 mm	1
Coat thickness / dry film	approx. 5 µm		
Evaporation time	approx. 5 Min. or ca. 1 Min. with dry gun		

Process conditions:

Not less than +10°C and up to 75 % relative air humidity. Assure sufficient ventilation in the working area.

Special recommendations:

The drying time will be reduced when increasing the air velocity and decreasing the relative air humidity. When using the dry gun, the drying time will be reduced considerably. Keep in a frost-free environment!

Optimal application conditions:

Air temperature: 20 - 25 °C; object temperature > 15 °C; rel. air humidity: 40 - 60 %, air velocity: > 0,4 m/s

Processing guidelines:

Apply one wet coat to the entire piece to be repaired. After drying (with or without dry gun) the repair area can be paint opaquely and blended in at reduced pressure (1 – 1,2 bar). Before clear coat application it's possible to eliminate excess overspray by a tack rag.

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.